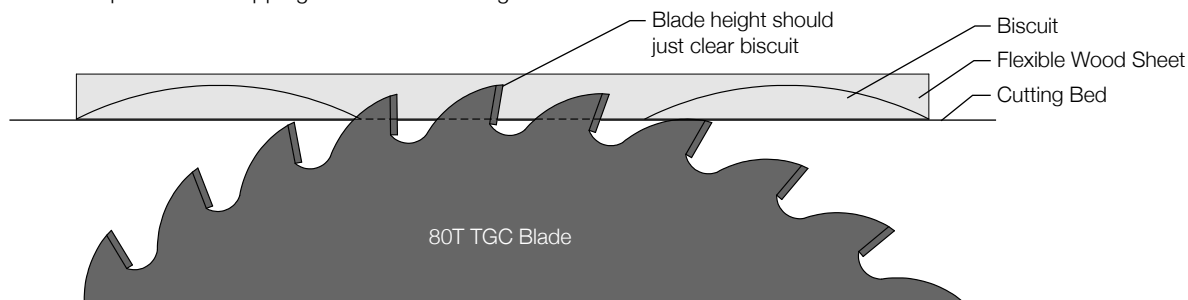


Flexible Wood Cutting Instructions

These cutting recommendations are intended for Foli Flexible Wood, Janus Flexible Wood, Linar Flexible Wood, and Sonar Flexible Wood. They consist of common-sense practices for cutting wood and similar products. Installers should rely upon their own professional experience and understanding of their unique requirements to be the best guide.

Rip Method

- 1 This method uses a table saw and is intended for cuts along the length of the sheet (parallel to the pattern). The recommended blade for this technique is an 80T TGC Blade.
- 2 Adjust the table saw blade to a height to just clear the biscuit. This will provide the smoothest cut.
- 3 Always cut in a valley or biscuit.
- 4 Use best practices for ripping wood when making the cut.



Cross Cut Method

- 1 This method uses a circular saw and is intended for cuts along the width of the sheet (perpendicular to the pattern). The recommended blade for this technique is an 80T TGC Blade.
- 2 Attach Flexible Wood sheet to a MDF or chipboard sacrificial spoilboard.
- 3 Build a combined fence and pad to stabilize the circular saw and to guide the cut. It can be built from two 5'-0"-6'-0" pieces of 3/4" (1.9 cm) MDF screwed together, matching the dimension from the edge of the saw base plate to the blade.
- 4 Adjust circular saw blade depth to 1/16" (0.15 cm) into spoilboard.
- 5 Always cut in a valley or biscuit.
- 6 Use best practices for cross cutting wood when making the cut.

